# YC4F

## **MARINE ENGINE**

63-85kW (90-115Ps)

## Model Craft engine

YC4F90LC20 63kW(90Ps)@ 2800rpm YC4F100C20 73kW(100Ps)@295 0rpm YC4F115C31 85kW(115Ps)@310 0rpm



Images shown may not reflect actual engines

## **SPECIFICATION**

L-4,4-Stroke-Cycle-Diesel

-7,7-5tioke-cycle-blesei	
Emissions	
Displacement	2.66L
Compression ratio	16.3:1
Rated engine speed	2800-3100rpm
Bore	92mm
Stroke	100mm
Firing order	1-3-4-2
Aspiration	TurbochargedIntercooled
Governor	Mechanical
Cooling System	Fresh water forced closed circulation cooling
Weight, Net Dry(approx)	420kg
Refill Capacity	
Cooling System (engine only)	20L
Lube Oil System(refill)	10L
Oil Change Interval	250hrs
	CG grade or above
Rotation	Counterclockwise(from flywheel end)
Flywheel and Flywheel housing	
Flywheel housing	Non-standard
Flywheel	Non-standard
Flywheel Teeth	125
Maximum Exhaust Back Pressure	10kPa
Dimension(LxWxH)	1 000×580×840/866×623×738(YC4F90L-C20)

## STANDARD ENGINE EOUIPMENT

#### Air Inlet System

- Intercooler- sea water, corrosion resistant
- > Air cleaner
- Turbocharger

#### **Exhaust System**

- Water cooling exhaust pipe
- Turbocharger
- Dry Elbow
- Flexible fitting ,exhaust corrugated pipe

#### Cooling System

- Thermostat
- Gear-driven centrifugal sea water pump
- Belt -driven centrifugal water pump
- Heat exchangerwith expansion tank
- > Engine oil cooler

#### Lube System

- Oil pump ,gear driven
- Oil cooler
- Oil filter
- Oil filler
- Dipstick
- Crankcase breather
- Deep center sump oil pan

### **Fuel System**

- Fuel filter
- Oil water separator
- Fuel pump
- Fuel transfer pump
- Fuel cut solenoid valve

#### **Control System**

- Mechanical governor
- Instrumentation(Digital LCD type) engine speed, engine oil pressure and emperature; engine jacket water temperature; on/off key switch; emergency stop button; over speed shutdown notification lights

### Starting/Charging System

- Electronic startingmotors(12V/2.8kW)
- Charging alternator(14V/50A)

#### Certification

ISO Certification
Factory-designed systems built at Yuchai
ISO/TS16949:2009 certified facilities

#### General

- Crankshaft vibration damper
- Crankshaft pulley
- Lifting eyes
- Front support leg, Rear support leg
- Workshop manual
- Parts Catalog
- Engine protective cover for shipping

## OPTIONAL EQUIPMENT

#### **Fuel System**

Fuel leakage gathering tank(compulsory for CCS/BV)

### Certification

Engine Certification CCS

#### General

- SAENo.4 flywheel housing & SAENo.10 flywheel optional
- Fumigation packing box (compulsory for export)